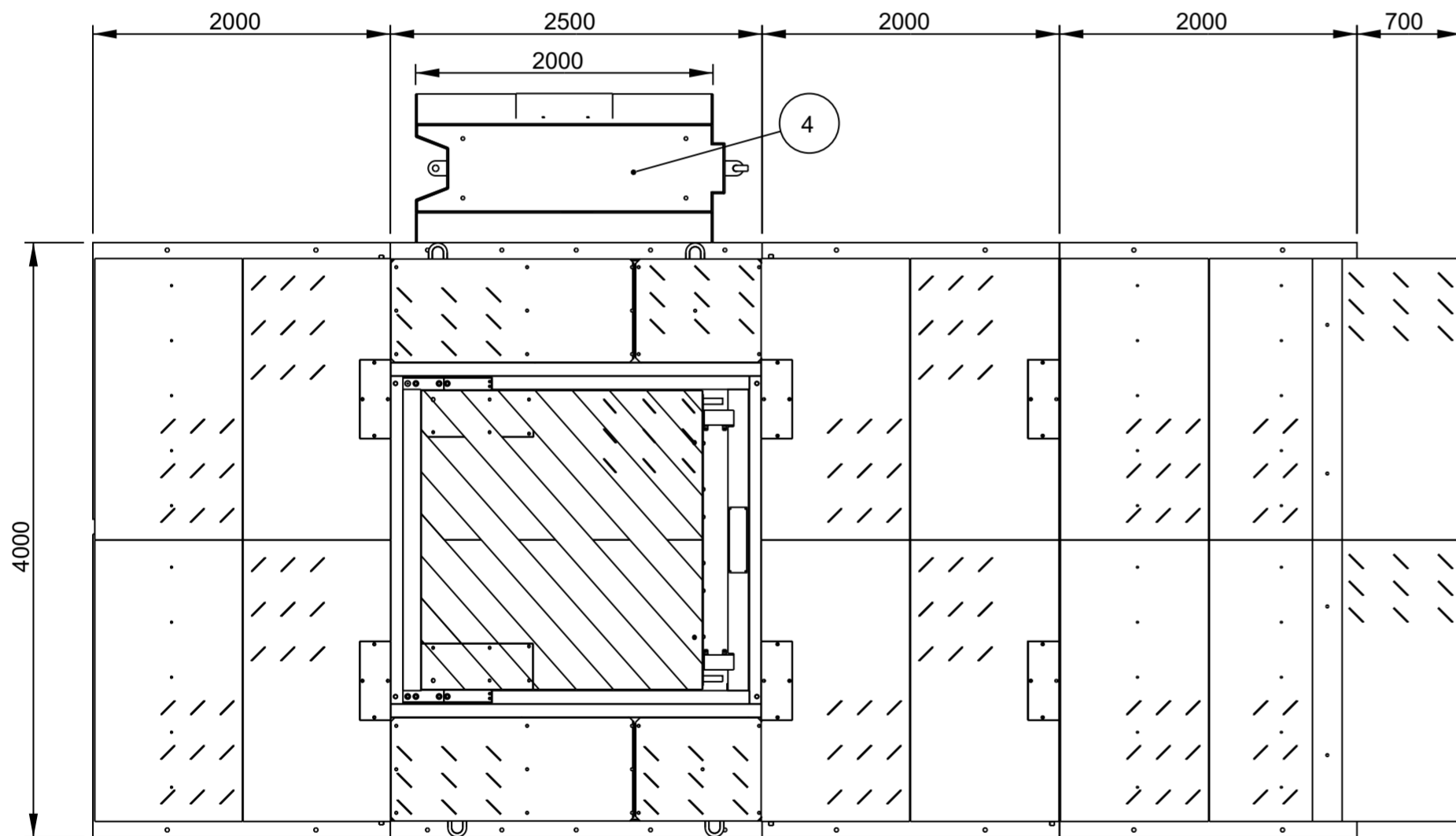
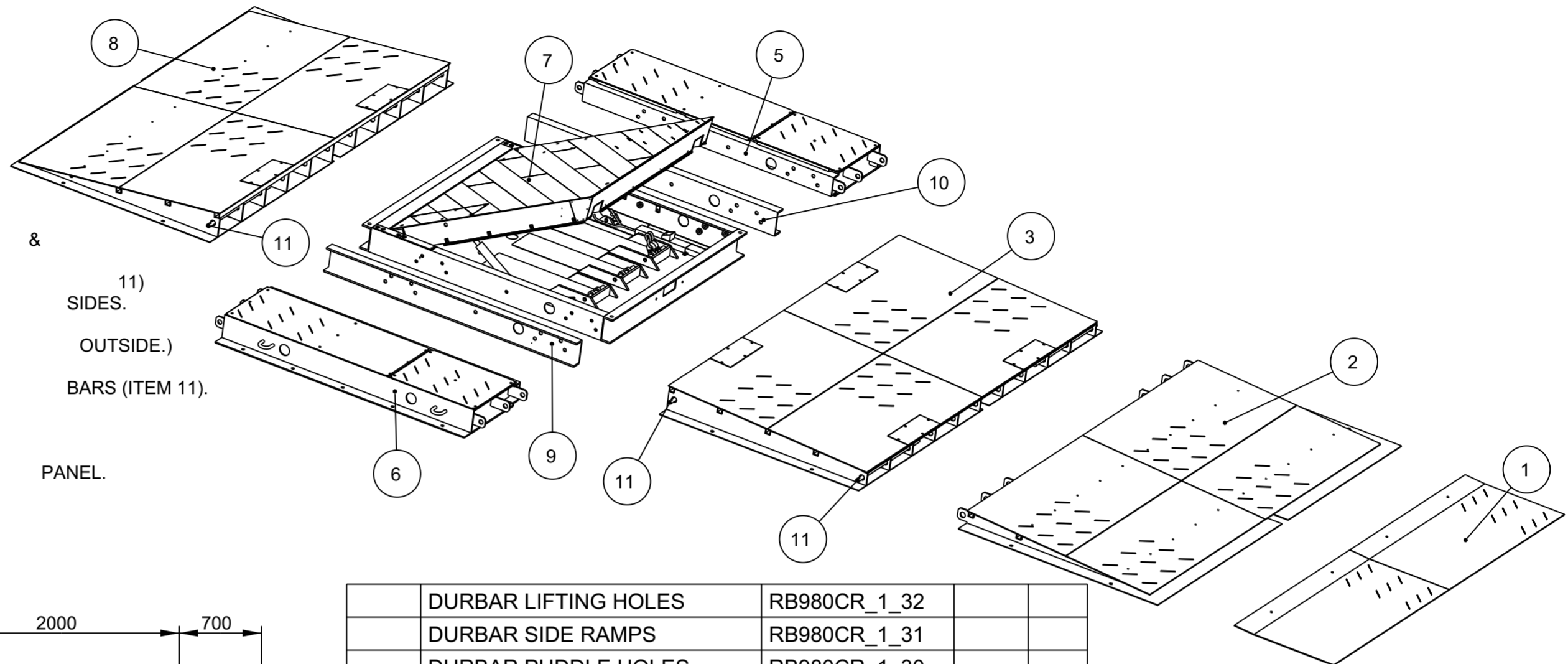


INSTALLATION NOTES:

1. ENSURE THE AREA WHERE THE BLOCKER IS TO BE INSTALLED IS FLAT AND LEVEL.
2. PLACE RB880CR BLOCKER (ITEM 7) IN POSITION.
3. INSTALL BLOCKER LEFT CHANEL (ITEM 9) AND RIGHT CHANEL (ITEM 10).
4. REMOVE TOP PLATES FROM RAMP SIDES (ITEMS 5 & 6).
5. PULL HYDRAULIC HOSES AND LIMIT SWITCH CABLES THROUGH APPROPRIATE RAMP SIDE, TO SUIT SITE.
6. BOLT BLOCKER SIDE RAMPS TO BLOCKER USING 18 OFF M24x70mm BOLTS + FLAT SPRING WASHERS (GREASE BOLTS BEFORE FIXING).
7. REMOVE HATCH COVERS FROM REAR RAMP (ITEM 8). POSITION 2 OFF LINK BARS (ITEM 11) IN CENTRE OF REAR RAMP. POSITION REAR RAMP IN LINE WITH BLOCKER AND RAMP SLIDE BARS THROUGH REAR RAMP AND SIDE RAMP PROFILES FROM INSIDE HATCH. (IF RAMP SIDES ARE NOT RESTRICTED (E.G. KERBS), LINK BARS CAN BE FED FROM OUTSIDE.)
8. ATTACH FRONT RAMP INNER (ITEM 3) USING 2 OFF LINK BARS (ITEM 11).
9. ATTACH FRONT RAMP (ITEM 2) TO FRONT RAMP INNER (ITEM 3) USING 2 OFF LINK BARS (ITEM 11).
10. REPLACE ALL RAMP DURBAR HATCH COVERS.
11. INSTALL DURBAR EXTENSION PIECES (ITEM 1) TO FRONT RAMP (ITEM 3).
12. ATTACH HPU DUMMY DEFENCE WALL (ITEM 4) USING CHAIN LINKS PROVIDED.
13. ATTACH HYDRAULIC HOSES AND TERMINATE ELECTRICAL CONNECTIONS IN CONTROL PANEL.
14. SECURE BLOCKER TO FOUNDATION USING M20 HILTI ANCHORS AND SET SCREWS PROVIDED IN 30 OFF SECURING POINTS AROUND ASSEMBLY.



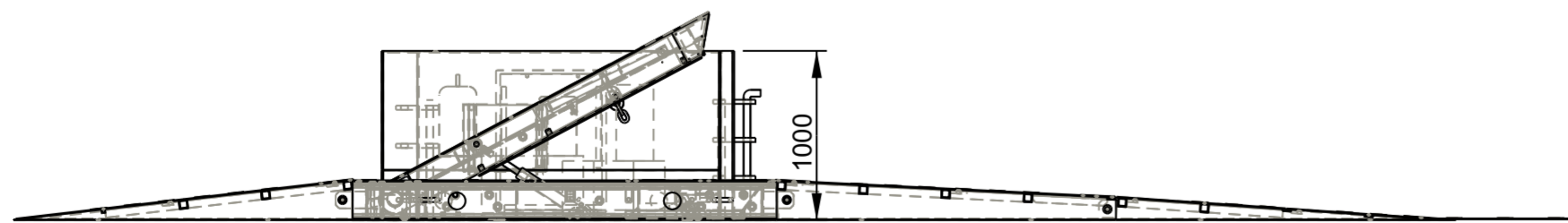
	DURBAR LIFTING HOLES	RB980CR_1_32		
	DURBAR SIDE RAMPS	RB980CR_1_31		
	DURBAR PUDDLE HOLES	RB980CR_1_30		
	DURBAR WITH HATCH	RB980CR_1_29	6	
	RAMP LIFTING BLOCK	RB980CR_1_28	8	
11	LINK BAR	RB980CR_1_26	6	
	REAR RAMP PROFILE	RB980CR_1_25	11	
10	BOLT ON CHANEL, RIGHT	RB880_1_42	1	
9	BOLT ON CHANEL, LEFT	RB880_1_42	1	
8	REAR RAMP	RB980CR_1_24	1	
7	RB880CR BLOCKER	RB880_100	1	
	SIDE RAMP PROFILE	RB980CR_1_22	12	
6	RAMP SIDE, LEFT	RB980CR_1_01	1	
5	RAMP SIDE, RIGHT	RB980CR_1_01	1	
4	HPU DUMMY DEFENCE WALL	RB980CR_101	1	
	FRONT RAMP INN.PROF.	RB980CR_1_21	11	
3	FRONT RAMP INNER	RB980CR_1_20	1	
	FRONT RAMP PROFILE	RB980CR_1_23	11	
2	FRONT RAMP	RB980CR_1_19	1	
1	DURBAR EXTENSION		2	
ITEM	DESCRIPTION	DRAWING	QTY	

NOTES:
WELD PRACTICES TO BE IN ACCORDANCE WITH QMS 7.5.2/7.5.3



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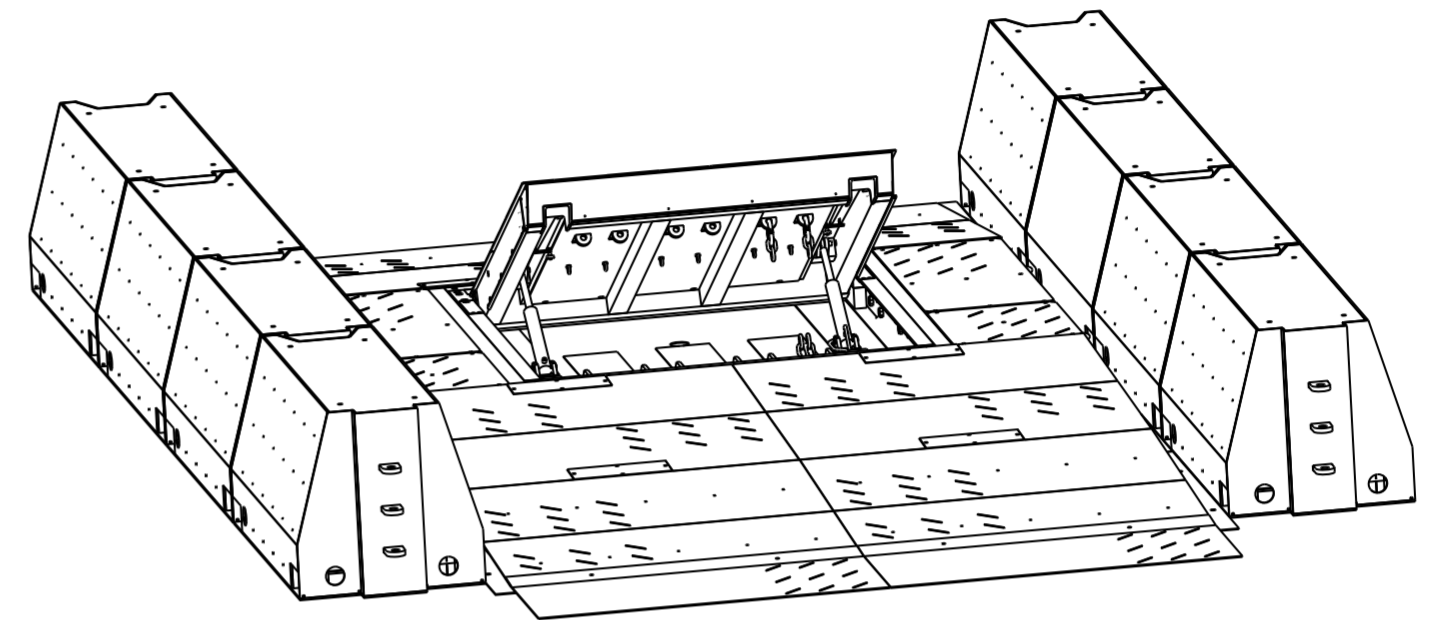
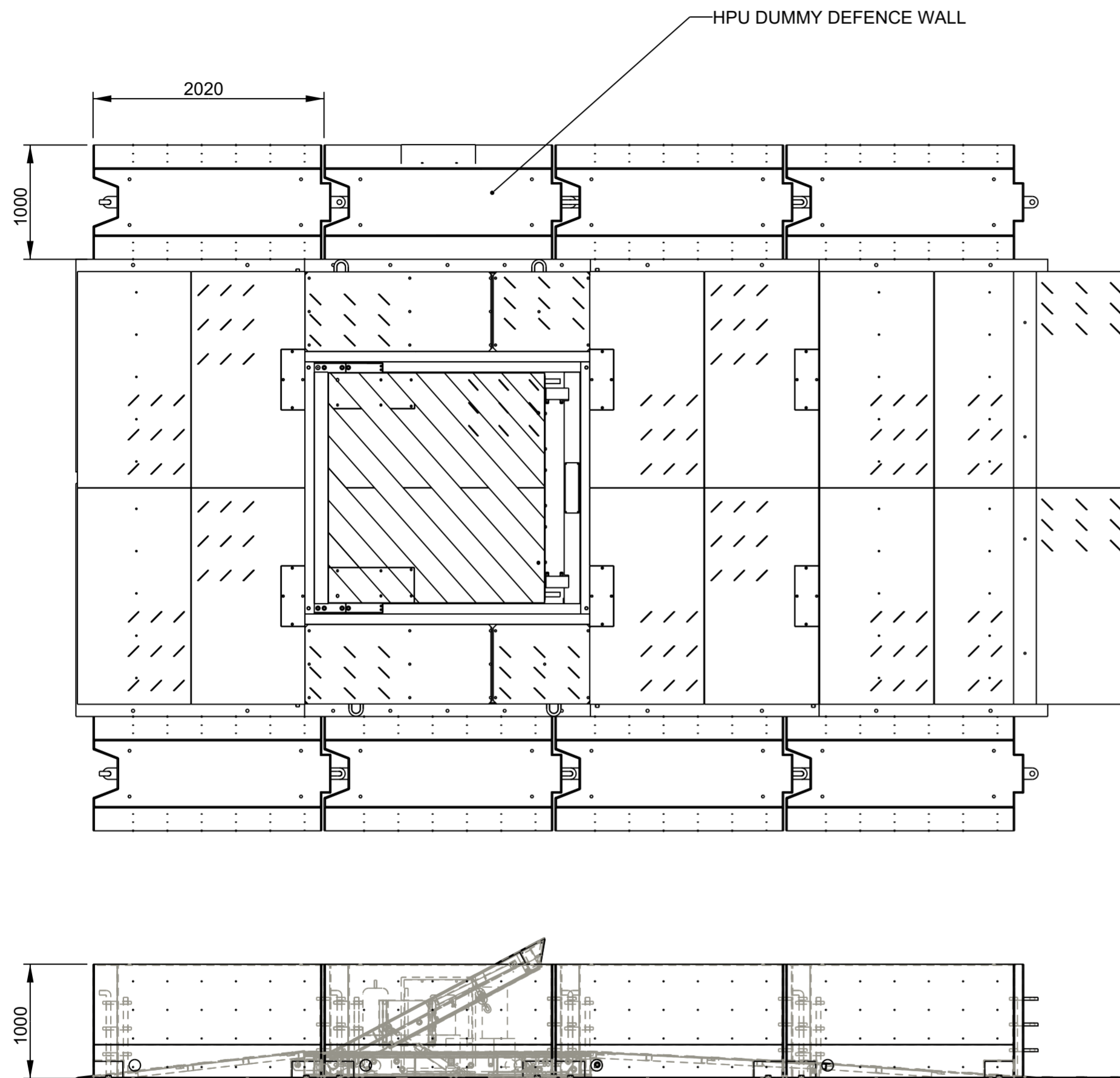
Drawing Title				
RB980CR SURFACE MOUNT ASSEMBLY				
Drawn	Traced	Checked	Approved	Date
M.J		PhJ		11/05
Drawing No.				
RB980CR_100				
Scale	Sht.	of	Rev.	
	1	2	C	



**BLOCKER SHOWN IN RAISED POSITION
CHAINS NOT SHOWN**

IF IN DOUBT ASK

3rd ANGLE PROJECTION
COMPUTER GENERATED
DO NOT ALTER BY HAND



**NOTES:
WELD PRACTICES TO BE
IN ACCORDANCE WITH
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Drawing Title				
RB980CR SURFACE MOUNT WITH DEFENCE WALLS				
Drawn	Traced	Checked	Approved	Date
M.J		PhJ		11/05
Drawing No.				
RB980CR_100				
Scale	Sht. 2	of 2	Rev. C	

C	REDRAWN	M.J	13/6/06
B	REDRAWN	M.J	5/2/06
A	REDRAWN	M.J	1/11/05
SSUE	REVISION	SIG.	DATE

3rd ANGLE PROJECTION

IF IN DOUBT ASK

**COMPUTER GENERATED
DO NOT ALTER BY HAND**